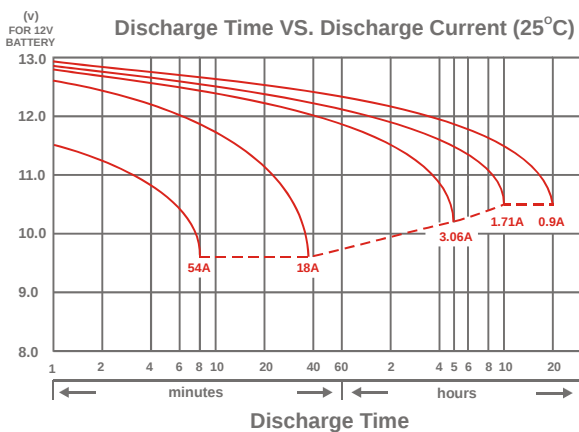
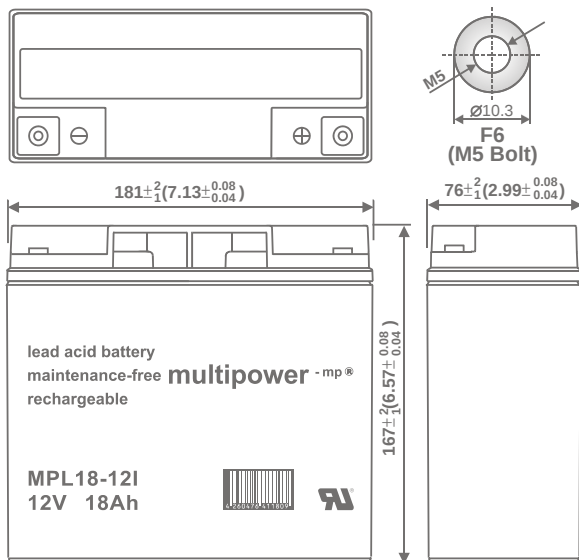




MPL18-12I

Nominal Voltage(V) 12V

Nominal Capacity

20 hour rate	(0.90A	to	10.50V)	18.00Ah
10 hour rate	(1.71A	to	10.50V)	17.10Ah
5 hour rate	(3.06A	to	10.20V)	15.30Ah
1 C	(18A	to	9.60V)	11.40Ah
3 C	(54A	to	9.60V)	7.20Ah

Weight Approx. 5.67kg (12.47Lbs.)

Internal Resistance (at 1KHz) Approx. 10.5 mΩ

Maximum Discharge Current for

5 seconds: 270A

Charging Methods at 25°C (77°F)

Maximum Charging Current:	5.4A
Standby use:	
Float Charging Voltage	13.5 to 13.8V
Coefficient -3.0mV/°C/cell	

Operating Temperature Range

Charge	-15°C (5°F)	to	40°C (104°F)
Discharge	-15°C (5°F)	to	50°C (122°F)
Storage	-15°C (5°F)	to	40°C (104°F)

Charge Retention (shelf life) at 20°C (68°F)

1 month	92%
3 month	90%
6 month	80%

Case Material ABS UL94 HB

Terminal F6

Description of torque value of hard ware for the terminals:

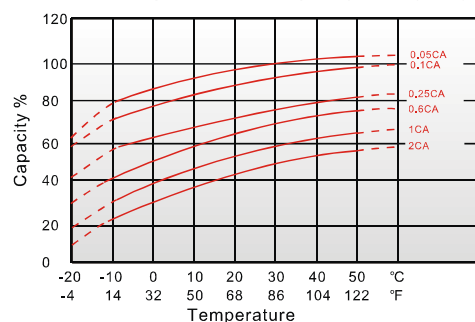
Recommended torque value	M5: 5N-m(51kgf-cm)
Maximum allowable torque value	M5: 6N-m(61kgf-cm)

Design Life

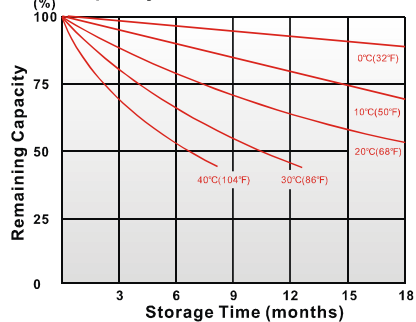
Eurobat (20°C): 10/12 years

CHARACTERISTIC & PERFORMANCE DATA

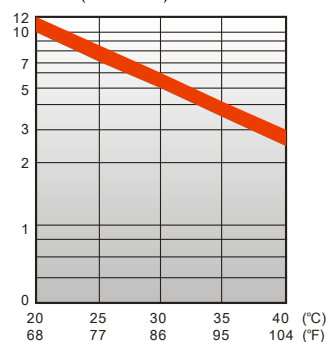
Effect of Temperature on Capacity 25°C(77°F)



Capacity Retention Characteristic



Trickle (or float) Service Life



- PERFORMANCE DATA

Discharge Rates in Watts per Cell to Various End Voltages at 25°C(77°F)

End Voltage		1.85V	1.80V	1.75V	1.70V	1.67V	1.65V	1.60V
Time								
5	min	98.9	116	128	135	137	139	141
10	min	67.0	77.1	84.5	89.1	90.2	91.7	92.9
15	min	57.2	64.5	69.4	72.5	73.3	74.2	75.1
30	min	32.7	35.1	37.7	39.4	39.8	40.3	40.8
60	min	18.8	19.8	20.7	21.3	21.5	21.8	22.2
120	min	11.9	12.4	12.7	13.1	13.2	13.3	13.5
180	min	8.75	9.10	9.33	9.53	9.60	9.68	9.78
240	min	6.63	6.93	7.12	7.27	7.32	7.38	7.46
300	min	5.82	6.05	6.17	6.27	6.30	6.35	6.41
600	min	3.40	3.52	3.60	3.67	3.68	3.72	3.75
1200	min	1.77	1.83	1.88	1.92	1.93	1.95	1.96

- Discharge Rates in Amperes per Batterie to Various End Voltages at 25°C(77°F)

End Voltage		1.85V	1.80V	1.75V	1.70V	1.67V	1.65V	1.60V
Time								
5	min	62.6	68.3	71.9	75.1	76.4	77.8	80.2
10	min	38.6	41.8	44.3	46.5	47.4	48.4	50.1
15	min	31.9	34.6	36.3	37.7	38.2	38.8	39.7
30	min	17.4	18.7	19.8	20.7	21.0	21.4	21.9
60	min	9.74	10.3	10.7	11.0	11.1	11.3	11.5
120	min	5.98	6.23	6.39	6.53	6.58	6.64	6.72
180	min	4.35	4.52	4.64	4.73	4.76	4.80	4.85
240	min	3.43	3.52	3.58	3.62	3.63	3.65	3.68
300	min	2.96	3.02	3.07	3.11	3.12	3.14	3.16
600	min	1.73	1.77	1.80	1.82	1.83	1.84	1.85
1200	min	0.893	0.914	0.931	0.946	0.952	0.959	0.962

All data on the spec. sheet is an average value:

The tolerance range : $X < 6\text{min}$ (+15%~-15%), $6\text{min} \leq X < 10\text{min}$ (+12%~-12%), $10\text{min} \leq X < 60\text{min}$ (+8%~-8%), $X \geq 60\text{min}$ (+5%~-5%)